

# TECHNICAL SPECIFICATION

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**Selection and dimensioning of high-voltage insulators intended for use in  
polluted conditions -  
Part 2: Ceramic and glass insulators for AC systems**



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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

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### **Selection and dimensioning of high-voltage insulators intended for use in polluted conditions - Part 2: Ceramic and glass insulators for AC systems**

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IEC TS 60815-2 has been prepared by IEC technical committee 36: Insulators. It is a Technical Specification.

This second edition of IEC TS 60815-2, together with IEC TS 60815-1, cancels and replaces the first edition of IEC TS 60815-2 published in 2008. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Some terms and definitions are modified or introduced in this document, such as USCD, nominal creepage distance, RUSCD, creepage factor, insulator trunk, etc.;

- b) From RUSCD of reference insulator to USCD of candidate insulator, the correction factors are introduced and revised, such as altitude correction, diameter correction, shed profile correction and parallel insulator number correction;
- c) Profile suitability on ceramic and glass insulators was simplified.

The text of this Technical Specification is based on the following documents:

Draft	Report on voting
36/615/DTS	36/635/RVDTS

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this Technical Specification is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

A list of all the parts in the future IEC 60815 series, under the general title *Selection and dimensioning of high-voltage insulators intended for use in polluted conditions*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

## 1 Scope

This part of IEC 60815, which is a technical specification, is applicable for the selection of ceramic and glass insulators for AC systems, and the determination of their relevant dimensions, to be used in high-voltage systems with respect to pollution. This document applies to insulators for outdoor installation only.

This document gives specific guidelines and principles to arrive at an informed judgement on the probable behaviour of a given insulator in certain pollution environments.

The basis for the structure and approach of this document is fully explained in IEC TS 60815-1.

The objective of this document is to give the user means to:

- determine the reference unified specific creepage distance (RUSCD) from site pollution severity (SPS) value or class;
- evaluate the suitability of different insulator profiles;
- determine the necessary USCD by applying corrections for insulator shape, size, position, etc. to the RUSCD;
- if required, determine the appropriate test methods and parameters to verify the performance of the selected insulators.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-471, *International Electrotechnical Vocabulary (IEV) - Part 471: Insulators*

IEC 60507, *Artificial pollution tests on high-voltage ceramic and glass insulators to be used on AC systems*

IEC TS 60815-1:2025, *Selection and dimensioning of high-voltage insulators intended for use in polluted conditions - Part 1: Definitions, information and general principles*

## Bibliography

- [1] IEC TR 60815:1986, *Guide for the selection of insulators in respect of polluted conditions*
  - [2] IEC 60050-614:2016, *International Electrotechnical Vocabulary (IEV) – Part 614: Generation, transmission and distribution of electricity – Operation*
  - [3] IEC 60383-1, *Insulators for overhead lines with a nominal voltage above 1000 V – Part 1: Ceramic or glass insulator units for AC systems – Definitions, test methods and acceptance criteria*
  - [4] CIGRE WG D1.44, *Guidelines for altitude correction of pollution performance of insulators*, CIGRE Technical Brochure No. 705-2017
  - [5] CIGRE Taskforce 33.04.01, *Polluted insulators: A review of current knowledge*, CIGRE Technical Brochure No. 158-2000
  - [6] CIGRE WG C4.33, *Outdoor Insulation in Pollution Conditions: Guidelines for Selection and Dimensioning – Part 1: General principles and the AC case*, CIGRE Technical Brochure No. 361-2008
  - [7] CIGRE WG C4.303, *Outdoor insulation in polluted conditions: Guidelines for selection and dimensioning – Part 2: The DC Case*, CIGRE Technical Brochure No. 518-2012
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